



Rolls-Royce

Civil & Defence Aerospace

Certificate of Approval

Approval No: **155128 / 01**

Rolls-Royce hereby certifies that

**HUCKNALL SHEET METAL
ENGINEERING
OCCUPATION ROAD
NOTTINGHAM, NG6 8RD
- UNITED KINGDOM -**

Vendor Code: **203094**

is approved in accordance with Rolls-Royce SABRe as
Make to Print supplier for the following regions:

- **Rolls-Royce plc.**
- **Rolls-Royce Deutschland Ltd & Co KG**

Content Overview

1. General Approval Scope
2. Regional Limited Approval Scope

continued...

Issue Date: **24th January 2025**

i.V. Robert Starcke
Head of Supplier Quality
Rolls-Royce Deutschland Ltd & Co KG

Expiry Date: **unlimited**

i.A. Frank Schmidt
Global Supplier Control Authority
Rolls-Royce Deutschland Ltd & Co KG



Rolls-Royce

Civil & Defence Aerospace

1. General Approval Scope

- TECHNICAL CONTROL OF SPECIAL PROCESSES
IN ACCORDANCE WITH RRP50000

APPROVED PROCESSES

- RPS184
- RPS367
- RPS386
- RPS657
- RPS679 ¹⁾
- RPS689
- RRP51000 ²⁾
- RRP51010
- RRP55000 ³⁾
- RRP56001
- RRP57001
- RRP58007

RESTRICTED TO

- ¹⁾ GROUP 2 OR 3 WELDS
- ²⁾ CLEANING AND DEGREASING USING AQUEOUS MEDIA
- ³⁾ LASER BEAM MACHINING AND DRILLING (LBM)

2. Regional Limited Approval Scope

Rolls-Royce plc.

NONE

Rolls-Royce Deutschland Ltd & Co KG

NONE