

Nuclear Submarines Sector

Quality Management System approval scope

This is to certify that the quality management systems and processes established by the organisation (supplier), stated below, have been assessed to the applicable sections of the Rolls-Royce Nuclear Submarines sector requirements and expectations specified in GS3001.

Hucknall Sheet Metal Engineering Limited
Occupation Road
Off Cinderhill Road
Bulwell
Nottingham
NG6 8RD

Issued by: Rhydian Jones

Title: Head of Supplier Capability

Signed:



Supplier type	
Make to print	Yes
Design make	Yes/No
Raw material	Yes/No
Stockist	Yes/No
Order Office	Yes/No
Service provider	Yes/No

Approval Number: 2000184
Vendor Code: 2200633.5
Issue Date: 10th April 2019

This certificate supersedes all previous approval letters or certificates

Nuclear Submarines Sector

Scope of application

This is to certify that the scope of application related to activities conducted by the organisation (supplier) in furtherance of Rolls-Royce Nuclear Submarines sector contracts / purchase orders are as stated below:

- The manufacture of product by precision machining, laser profiling, water jet cutting and sheet metal forming

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Signed:



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Nuclear Submarines Sector

Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:	Description:
Approved procedure and datacard	Waterjet cutting
RRP62501	Laser cutting
RRP62081	Groove and fillet welding
RRP62900	Precision machining
RRES92000	Manufacture source and method
DGS PS 5104 / RRES92014	Cleanliness and packaging
DGS PS 5104 / RRES92015	Contamination & FOD control
DGS PS 5104	Abrasive blasting
DGS PS 5104 / RRES90036	Surface finish and cleaning
RRES92014	
DGS PS 5104 / RRES92003	Vibro etch identification marking
DGS PS 5104	Dotpeen 2D matrix part marking
DGS PS 5104 / RRES92013	Labelling
RRES92005	Traceability by serialisation
DGS PS 5108	Visual inspection
RRES93000	Visual inspection

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Rolls-Royce Nuclear Submarines Sector confirms that the Quality Assurance activities and Quality Controls established within your organisation (at the address shown on this certificate) meet the general requirements of Rolls-Royce Nuclear Submarines.

The approval Scope defined is only valid whilst Quality Systems Approval to an appropriate internationally recognised standard is maintained

Your attention is drawn to the need for you to notify Rolls-Royce Nuclear Submarines Sector of management and organisational changes and any change of status of your Quality Systems Approval.

Approvals granted are dependent upon the agreed standards being maintained by your organisation and may be revoked at any time by Rolls-Royce Nuclear Submarines Sector, without notice and liability. Nothing in this Approval shall prejudice any rights or remedies which Rolls-Royce Nuclear Submarines Sector may have, whether now or in the future in respect of goods which fail to meet contract requirements.

This certificate shall at all times remain the property of Rolls-Royce Nuclear Submarines Sector. In the event this approval is withdrawn your organisation shall be informed in writing. This certificate must then be returned to the Nuclear Submarines Sector Approve and Maintain Programme Manager, PO Box 2000, Raynesway, Derby, DE21 7XX within 7 days from receipt of the withdrawal of approval letter.

This certificate must not be used for publicity purposes without the express written permission of Rolls-Royce plc.

This certificate supersedes all previous versions.

Failure to abide by these terms may result in approval being withdrawn.

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