

Certificate of Approval



Rolls-Royce Submarines Limited

Quality Management System approval scope

This is to certify that the quality management systems and processes established by the organisation (supplier) stated below have been assessed to the applicable sections of the Rolls-Royce Submarines Limited requirements and expectations specified in GS3001 and enables the supplier to provide products, processes or services in furtherance of Rolls-Royce Submarines Limited contracts / purchase orders

Hucknall Sheet Metal Engineering Limited

Occupation Road
Off Cinderhill Road
Bulwell
Nottingham
NG6 8RD

Issued by: Phil Pashley

Title: Senior Supply Development Leader

Signed:

Supplier type

Make to print	Yes
Design make	No
Raw material	No
Stockist	No
Order Office	No
Service provider	No

2200633.6

Approval Number: MC00246
Vendor Code: 2200633
Issue Date: 28/02/2025

This certificate supersedes all previous approval letters or certificates

CERTIFICATE



Certificate of Approval

Rolls-Royce Submarines Limited

Scope of application

This is to certify that the scope of application related to activities conducted by the organisation (supplier) in furtherance of Rolls-Royce Submarines Limited contracts / purchase orders are as stated below:

- The manufacture of product by precision machining, laser profiling, water jet cutting and sheet metal forming.

Issued by: Phil Pashley

Title: Senior Supply Development Leader

Signed:

A handwritten signature in blue ink, appearing to read "Phil Pashley".

2200633.6

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1x3P52 issue 07

CERTIFICATE



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Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:

Description:

Approved Procedure and
Datacard

Waterjet Cutting

DGS PS 5104

Cleanliness and Packaging

DGS PS 5108

Visual Inspection

RRES93000

Visual Inspection

RRP62000

Control of Manufacturing Processes

RRP62081

Groove and Fillet Welds

RRP62501

Laser Cutting

Issued by: Phil Pashley

Title: Senior Supply Development Leader

Signed:

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1x3952 (issue 27)

CERTIFICATE



Certificate of Approval

Rolls-Royce Submarines Limited confirms that the Quality Assurance activities and Quality Controls established within your organisation (at the address shown on this certificate) meet the general requirements of Rolls-Royce Submarines Limited.

The approval Scope defined is only valid whilst Quality Systems Approval to an appropriate internationally recognised standard is maintained

Your attention is drawn to the need for you to notify Rolls-Royce Submarines Limited of management and organisational changes and any change of status of your Quality Systems Approval.

Approvals granted are dependent upon the agreed standards being maintained by your organisation and may be revoked at any time by Rolls-Royce Submarines Limited, without notice and liability. Nothing in this Approval shall prejudice any rights or remedies which Rolls-Royce Submarines Limited may have, whether now or in the future in respect of goods which fail to meet contract requirements.

This certificate shall at all times remain the property of Rolls-Royce Submarines Limited. In the event this approval is withdrawn your organisation shall be informed in writing. This certificate must then be returned to the Rolls-Royce Submarines Limited, Approve, Maintain and Development Programme Manager, Raynesway, Derby, DE21 7BE within 7 days from receipt of the withdrawal of approval letter.

This certificate must not be used for publicity purposes without the express written permission of Rolls-Royce Submarines Limited.

This certificate supersedes all previous versions.

Failure to abide by these terms may result in approval being withdrawn.

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Tx1252 Issue 07

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